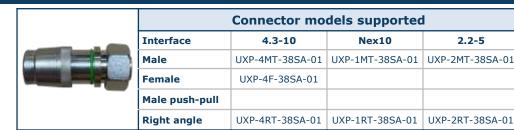
UXP-XXX-38SA-01



For 3/8" Superflexible Connectors for Alternate Cables



Tools/materials required						
Power drill	SP-38S-01 Prep/strip tool (standard)	HCG-CC	HCG-FRAMESET- 38S	TQ-78-F8 4.1-9.5 4.3-10	TQ-716-F3.7 Nex10	
B		To the state of th))	
TQ-916-F6 2.2-5	T-Handle	RDCUTTER-S	SP-CC	Adjustable Wrench	Alcohol wipe (included with connector)	
> 0	1	×	IIII.	2000	A robot Prop	

Step #1: Prep



Straighten cable.
Using RDCUTTER-S,
apply even pressure
while rotating tool
around cable to cut
off cable squarely.

Optional: If using the JMA Weather Protection System (WPS), follow the WPS instruction manual for proper installation before proceeding to Step #2.



Attach prep/strip tool to drill. Be sure you are using an SP-38S-01.



Actuate drill to remove jacket and expose center conductor. Then remove cable from tool.



Proper prep is achieved when center conductor is chamfered as shown.



Use the "SA" coring bit that comes with the prep tool to remove dielectric until the cable bottoms on the bit. Alternately, a drill can be used in place of the T-Handle.



Use center conductor cleaner, SP-CC tool, to remove any remaining dielectric material on center conductor.

Cable preparation guide

Compare to picture to determine if correct cable prep was performed. (For reference only)

Chamfered center conductor





UXP-XXX-38SA-01





Step #2: Install



Align outer conductor as shown with the etched line. Mark cable jacket (using pen or marker) in line with end of connector.



Use the alcohol wipe to clean the inner and outer conductors thoroughly.



Thread connector onto cable until it reaches alignment mark and the connector bottoms on the cable.

JMA 3/8" Superflex connectors contain a clutch mechanism to prevent overtightening of the connector onto the cable. This also means when the connector is fully installed on the cable prior to compression, the connector will continue to spin freely when twisted, without damaging the cable.

Step #3: Compress



Pull/push back frameset to allow connector/cable to lay flat in the frame.



Make sure connector is fully seated. Press HCG trigger until compression tool cycles. Do not pull or push on tool during compression.



When fully compressed, connector will move away from alignment mark.

Step #4: Torque



Mate the connector to the port, using the proper torque from the table to the right. When not attaching to a port, make sure the mating connector is supported by an adjustable wrench.

Proper torque					
Series	Torque	Hex nut size			
4.3-10	8 lbf·ft (10.85 N·m)	7/8" (22 mm)			
Nex10	3.7 lbf·ft (5.02 N·m)	7/16" (11 mm)			
2.2-5.0	6 lbf·ft (8.13 N·m)	9/16" (16 mm)			



Scan for install video