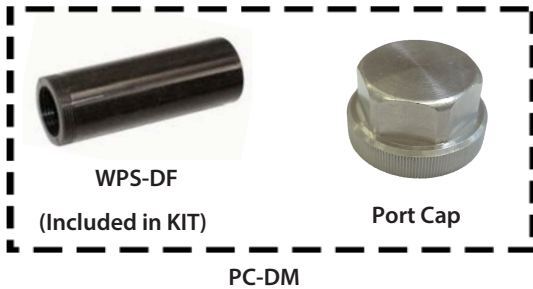


Materials

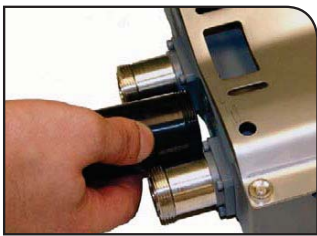


RDCUTTER



TQ-114-F18
Torque wrench

Step #1: Cut WPS-DF



Measure the WPS-DF from the end of the port to the beginning of the threads as shown. Use your thumb to mark a cut line.



Align the blade of the RDCUTTER to the thumb mark indicating the cut length. Using one firm cutting motion, cut the WPS-DF to the proper length.

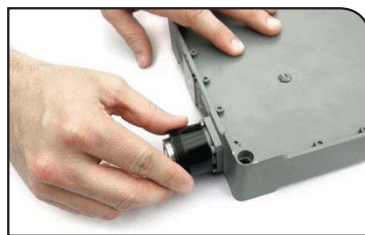


Properly measured WPS-DF.

Step #2: Install WPS-DF



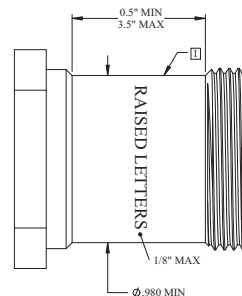
Place the cut WPS-DF onto the antenna or device female port.



Ensure that the WPS-DF is properly placed on the antenna or device port, positioned just past the threads.



Properly installed WPS-DF.

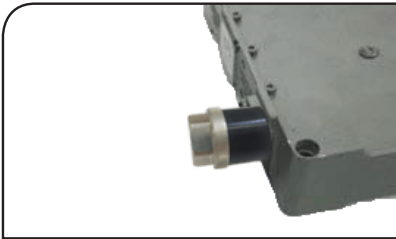


Compatible port dimensions

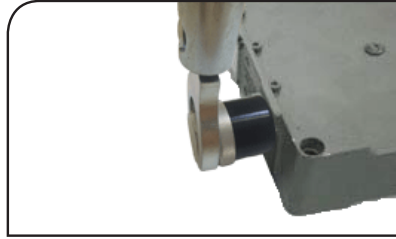
1

SURFACE SHOULD BE FREE OF FLATS, THREADS, OR RAISED LETTERING WHOSE CHARACTERS ARE TALLER THAN 1/8".

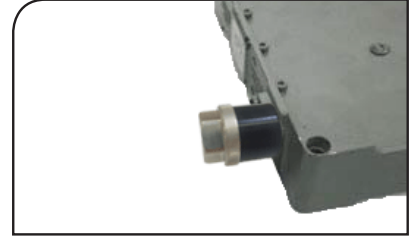
Step #3: Connect and Torque Port Cap



Connect the port cap to the antenna port or device, and hand tighten.



Torque the connection to 18 ft-lbs using the TQ-114-F8 torque wrench.



Properly installed PC-DM.

Proper Port Seal Alignment

Ribs to be towards threads and should not overlap onto threads

Seal should clear any shoulder or step on port

