Installation Instructions

JMA Weather Protection System[™] WPS-DRA, Male to Port

JMA

Materials (all sold separately)





WPS-DF



WPS-DRA-4A or WPS-DRA-4S



DRA connector (DIN Right Angle)



RDCUTTER



TQ-114-F18 torque wrench

Step 1: Install WPS-DRA-4A and port seal



Prior to cable prep, slide the WPS-DRA-4A or WPS-DRA-4S boot onto the 1/2" cable 8-12" from the end.

Step 2: Cut WPS-DF



Measure the WPS-DF from the end of the port to the beginning of the threads as shown. Use your thumb to mark a cut line.



Prep the 1/2" cable and install the

connector installation instructions.

DRA connector. Refer to the

Align the blade of the RDCUTTER to the thumb mark indicating the cut length. Using one firm cutting motion, cut the WPS-DF to the proper length.



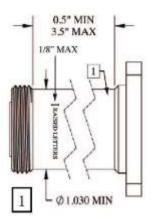
Install the cut WPS-DF onto the

connector.

port with the ribbed end toward the

Properly measured and cut WPS-DF.





Surface to be free of flats, threads, or raised lettering whose characters are taller than 1/8".

Step 3: Connect / torque interface



Mate the male connector to the port.



Torque the connector to 18 lbf-ft using the TQ-114-F18 torque wrench.



Step 4: Install JMA WPS to seal interface

Slide the WPS-DRA over the elbow and onto the port seal until ribs are no longer visible.



Properly installed WPS-DRA.

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